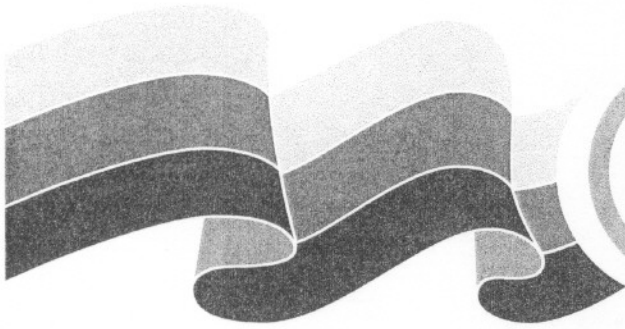


CERTIFICATE OF REGISTRATION



**Quality
System
Registrar**



Having been audited in accordance with requirements of

ISO 9001:2000 – ANSI/ISO/ASQ Q9001-2000

SRI Quality System Registrar, Seven Fields, Pennsylvania, USA, hereby grants to:

North American Carbide

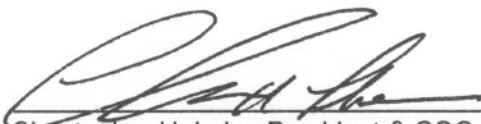
Registration of the management system at its location:

5720 Ellis Road
Orchard Park, New York, USA

The conditions for maintaining this certificate of registration are set forth in the SRI registration agreements R20.3 and R20.4. Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2000 requirements may be obtained by consulting the organization.

- Scope of ISO 9001:2000 registration:** "Manufacture and supply of carbide, cermet, ceramic, polycrystalline diamond, CBN and carbide cutting tools and related products."
- Exclusions:** Design and Development; Validation of Processes for Production and Service Provision
- Initial SRI registration date:** July 1, 2002
- Current registration period:** June 30, 2008 through June 29, 2011

Signed for SRI:


Christopher H. Lake, President & COO

Certificate Date: June 30, 2008
Certificate Number: 007419
Registration Number: 2133-01

